



VALVE MUST BE OPEN (45 psi air applied) FOR DISASSEMBLY AND ASSEMBLY

Apply 45 psi compressed air to the lower 1/4" port of the valve to open the valve. The yellow indicator will appear in the top clear plastic dome when the valve is open.

When the valve is open remove the top of the valve from the bottom "Y" fitting, using a 1.25 open end wrench. Keep the air on to keep the valve open during disassembly.

When the valve is apart, inspect the Teflon seal on the bottom of the actuator shaft. Also check the seat for the Teflon seal. Remove any debris.

AIR MUST BE ON DURING ASSEMBLY. Re-assemble the valve and release the air to turn the valve off.

6/17/2015 bh